

FIG. 5

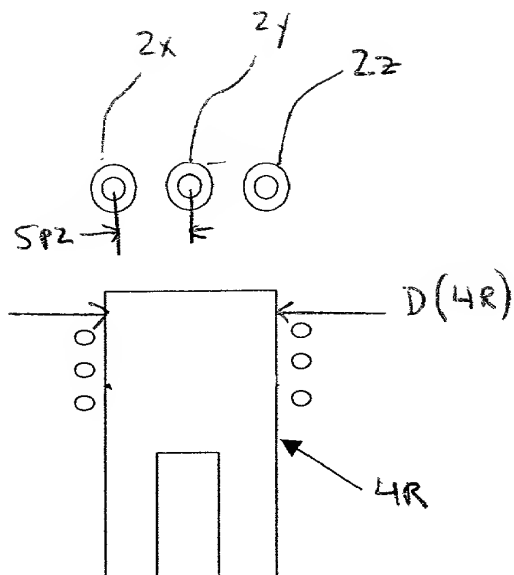


FIG. 6A

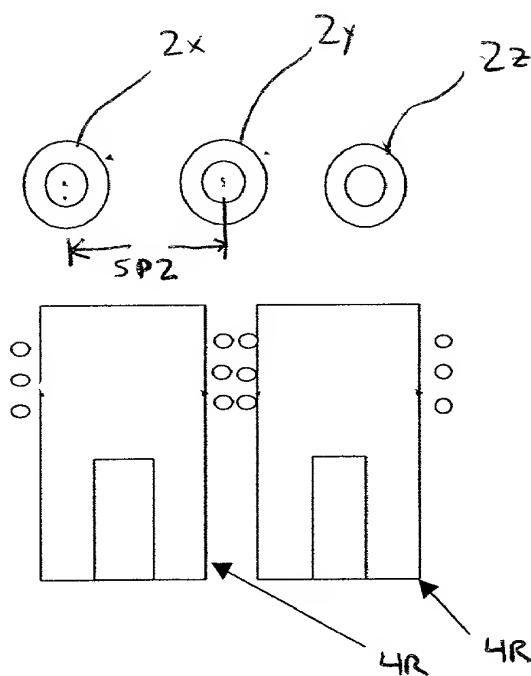


FIG. 6B



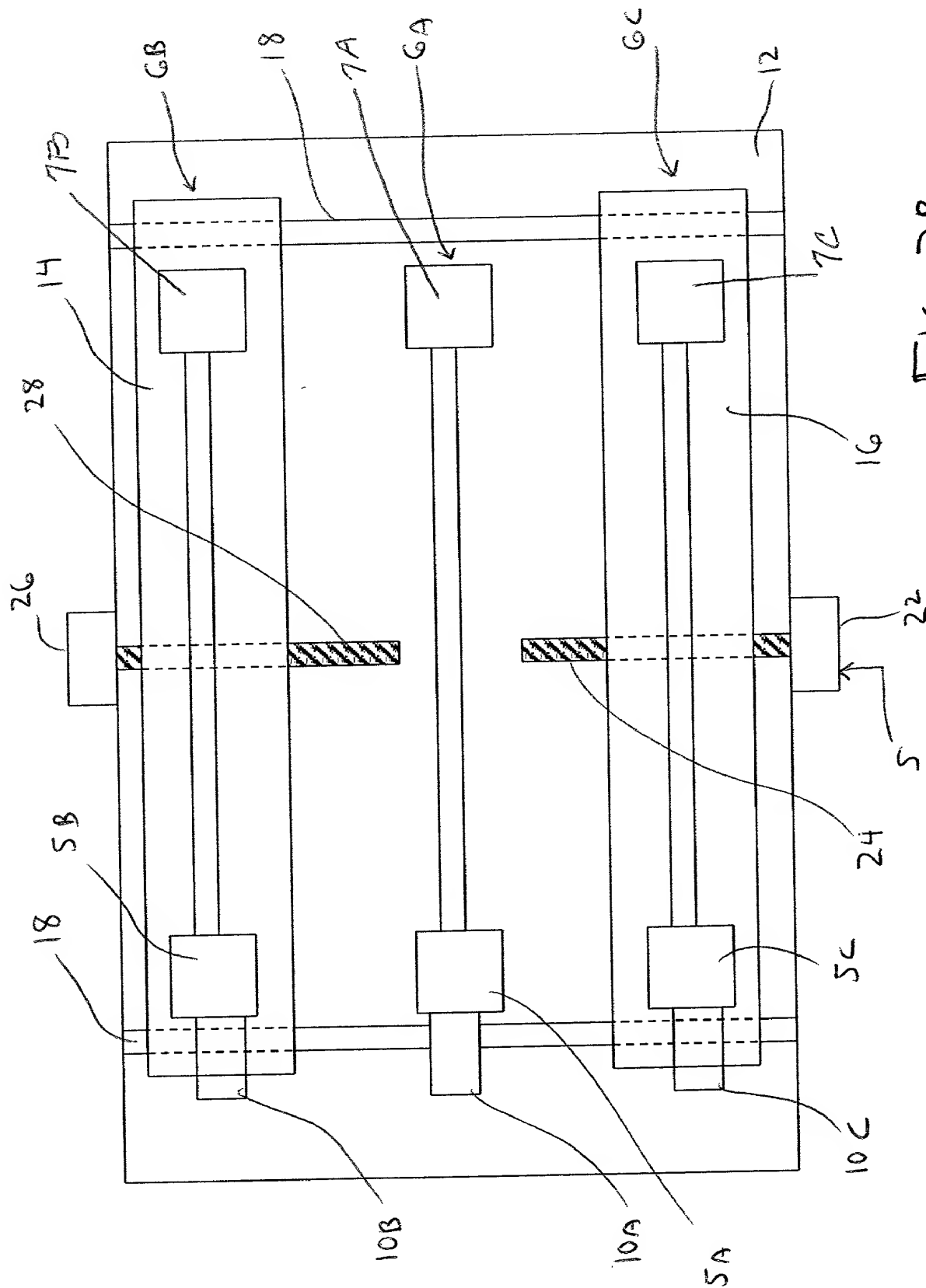


FIG. 7B

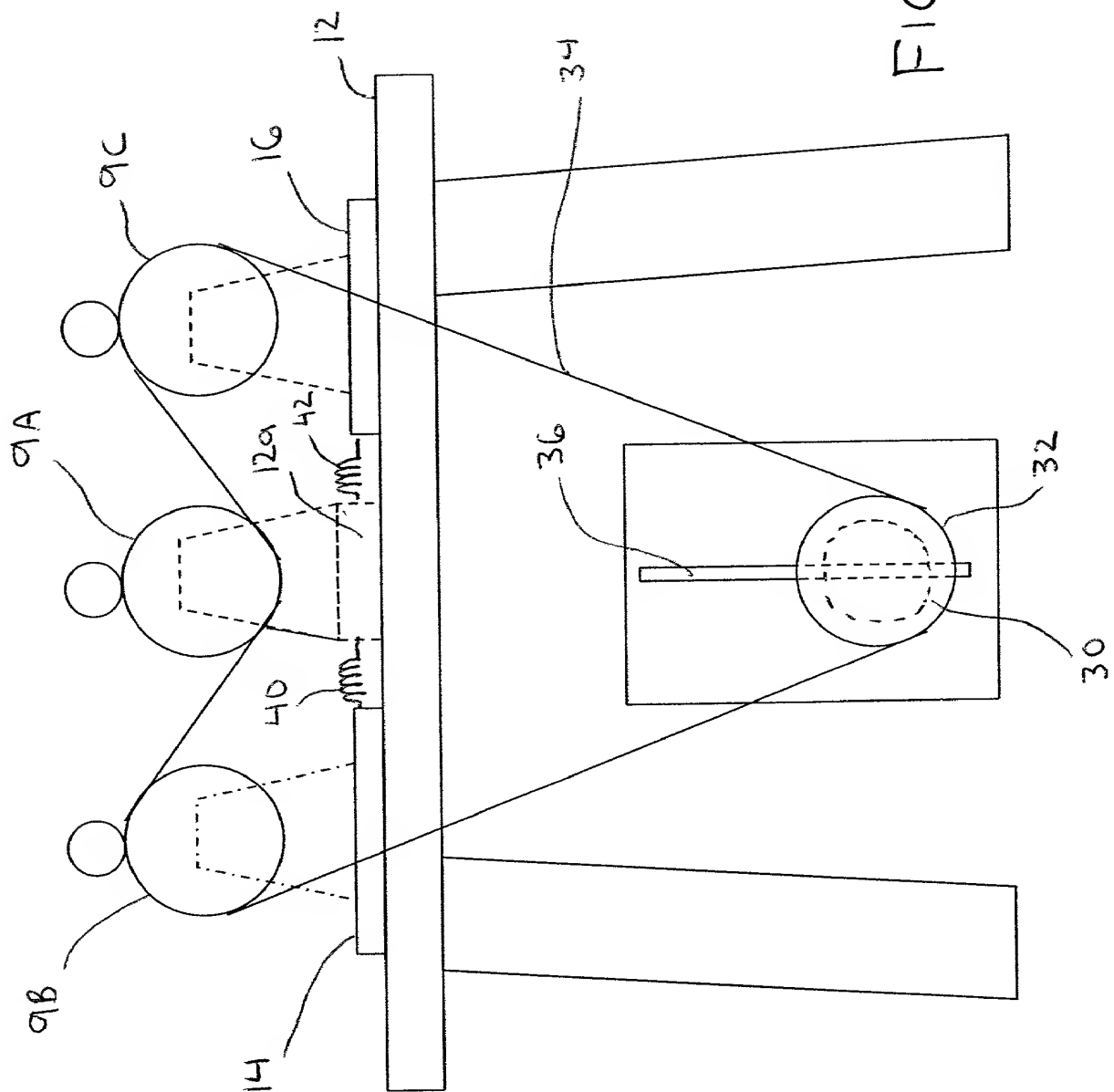


FIG. 8A

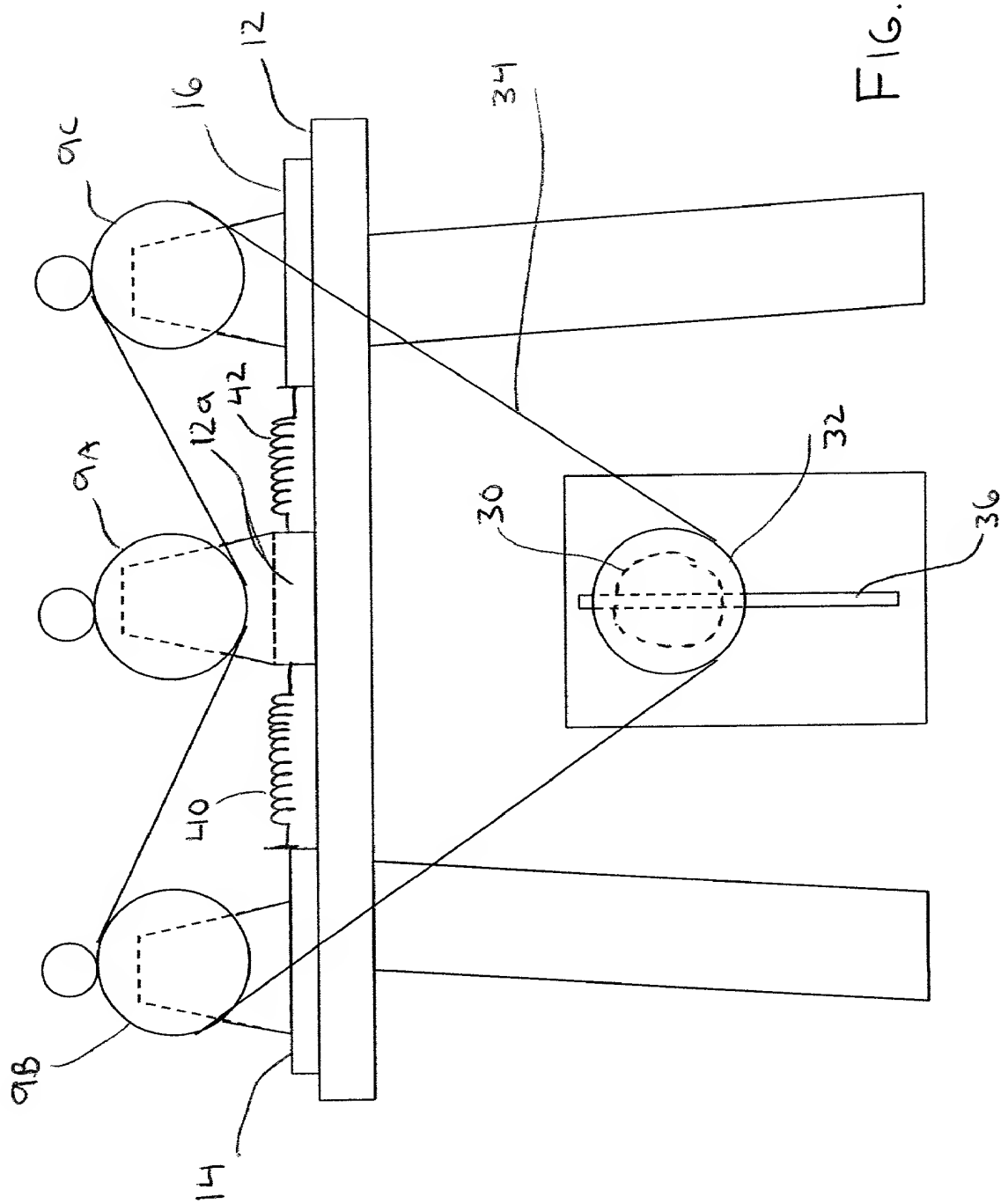


FIG. 8B



FIG. 9 is a flowchart illustrating a method for depositing material on a workpiece using a torch.

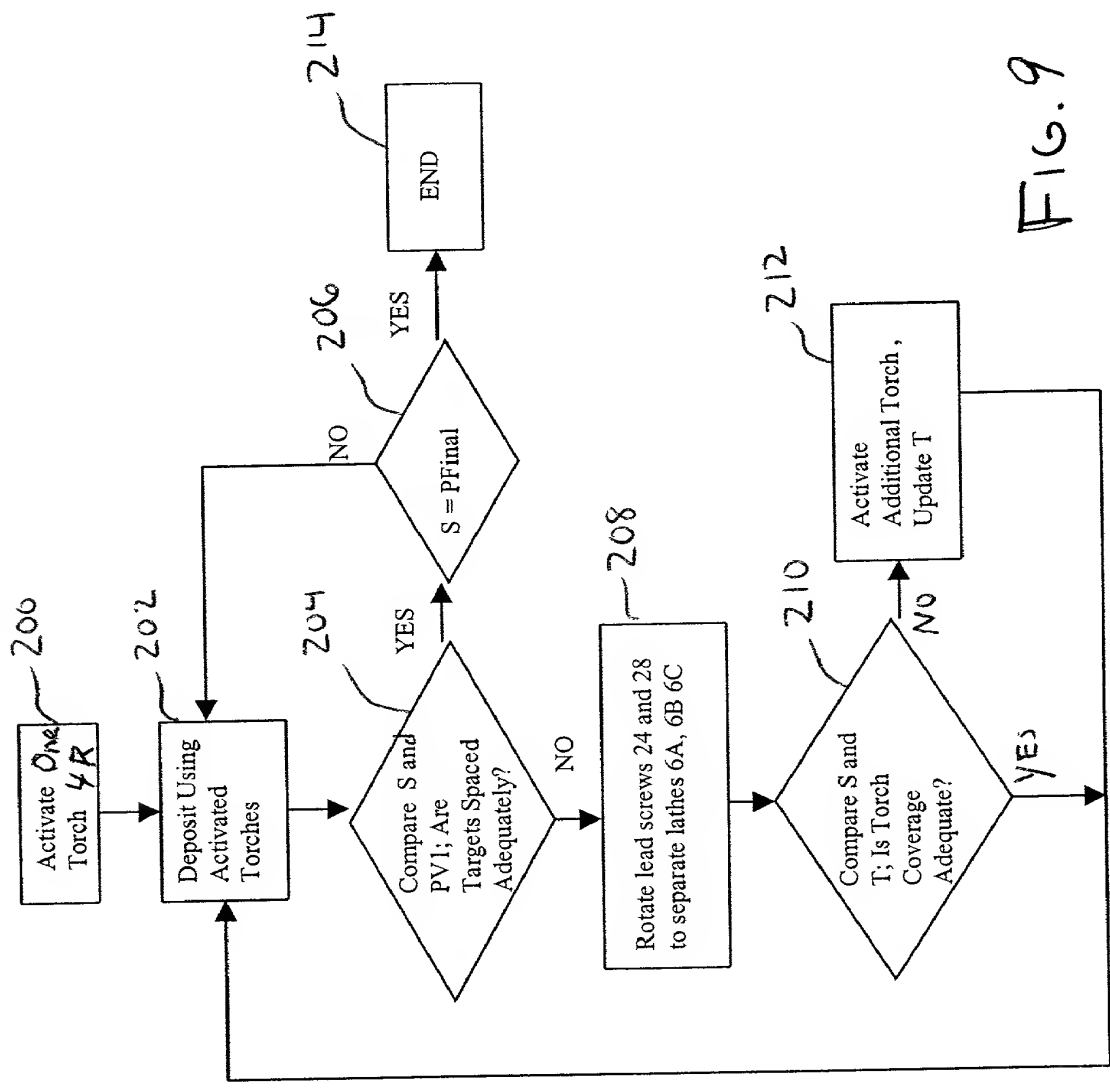
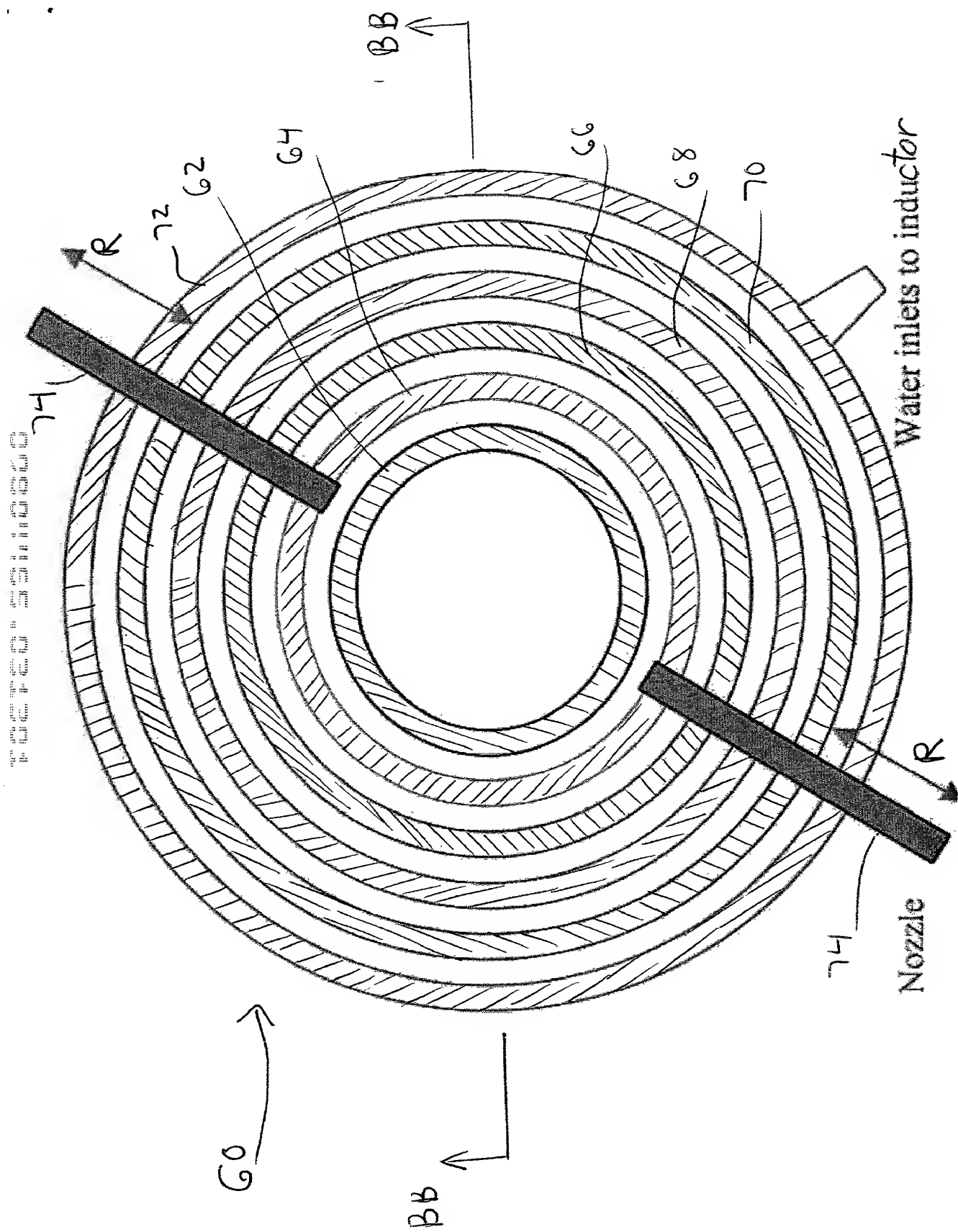


FIG. 9



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FIG. 11 is a schematic diagram of a system for processing data.

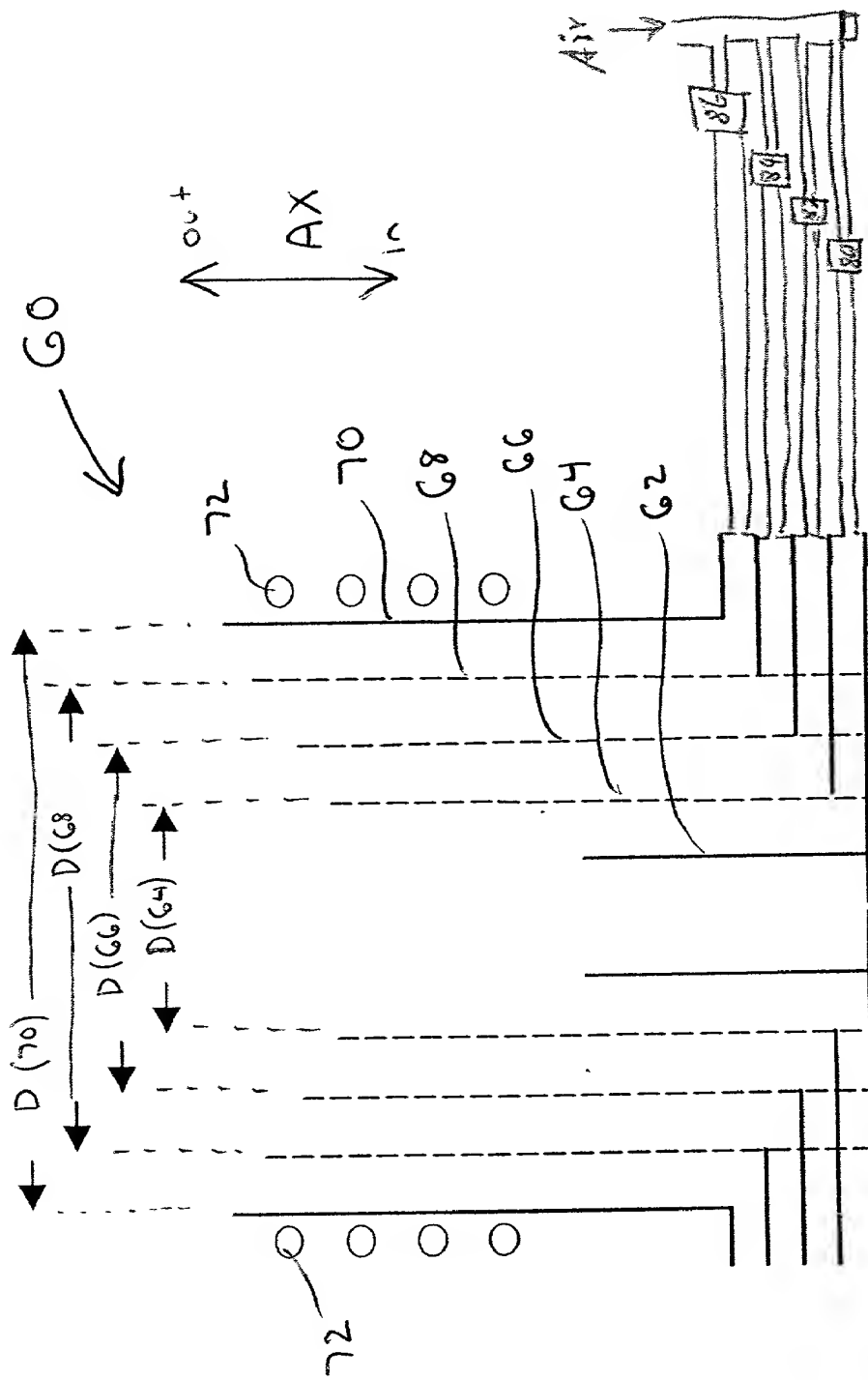


FIG. 11

FIG. 12 is a flowchart illustrating a method for depositing a torch ring on a lathe.

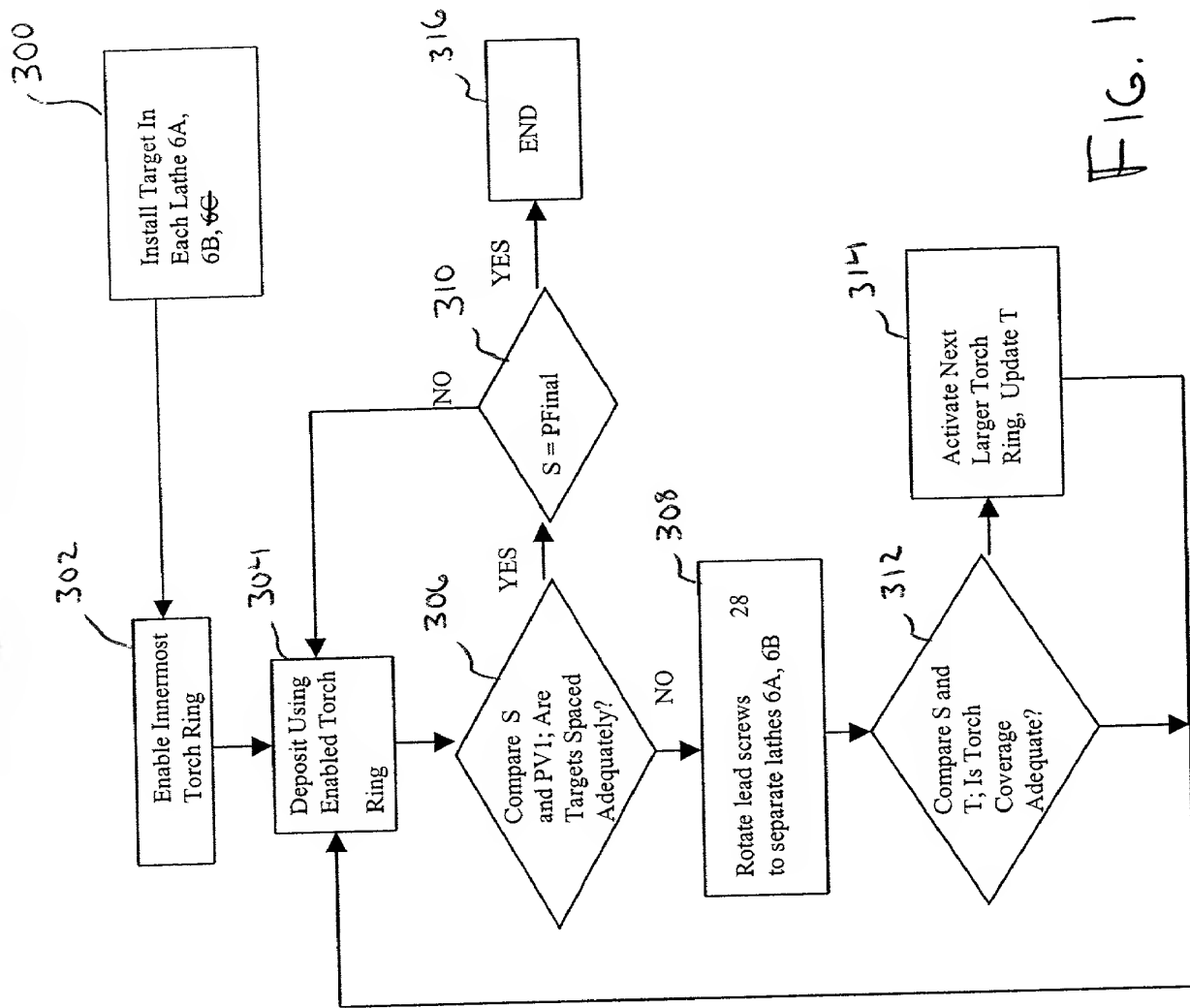


FIG. 12